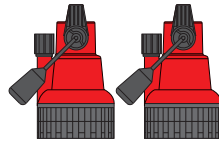
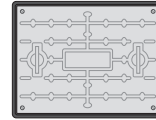




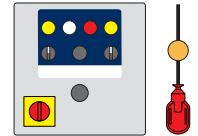
## SYSTEM OVERVIEW



Two powerful free-standing automatic pumps



Access cover, solid top, locking, galvanised steel, PP frame, FACTA A



Timer control panel with high level alarm and volt-free contact



1/4" Class E PVC pipework



1/4" Class E PVC discharge



1/4" brass valves



110 mm inlet



50 mm cable duct



110 mm vent

A fully automatic wastewater pumping system suitable for pumping surface and/or groundwater to a higher level when gravity drainage is not possible and/or economical to install.

The system provides up to 450 litre storage capacity depending inlet depth. It can accept waste from car parks, car washes, floor areas, down pipes, cavity membrane systems or similar.

The system consists of a polyethylene tank, Class E PVC internal pipework with brass valves, two powerful automatic wastewater submersible pumps and a solid top, locking, galvanised steel access cover (FACTA A). A control panel balances the wear between the two pumps, and provides a high level alarm and volt-free contacts for remote monitoring.

It discharges to solvent welded 1/4" Class E PVC. Optional discharge reducer kits can increase external discharge diameter to 1/2" or 2" to reduce friction loss. Compression fittings are also available for discharging to MDPE pipework.

It is easy to install as inlets can be positioned to your site's requirements. Inlet information to be supplied at time of order, or can be drilled on site.

**For groundwater and surface water applications where inflow cannot be controlled, a battery backup system should be used, in accordance with BS 8102:2022 and PCA Guidelines. Battery backup systems can be purchased to your specification.**

## KEY FEATURES

- Powerful vortex pumps for high head and flow
- Twin pumps for backup if one of the pumps fail
- Control panel for timed changeover, high level alarm and volt-free contacts
- Up to 450 litres storage capacity
- Compact chamber for limited space installations
- Ideal for an extension, outbuilding, basement or similar
- 600 mm x 450 mm clear opening
- Variable inlet positions to suit site
- A range of battery backup systems are available
- A range of alarms and remote alerts are available
- Quick and simple to install

## WASTE TYPE



Grey



Ground



Surface

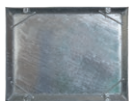


Storm

**This system is not suitable for receiving foul waste. Contact our Sales Team for advice on a suitable foul water packaged pumping stations for your property.**

## RECOMMENDED ACCESSORIES

**Inlay access cover**  
600 x 450 mm



106985

**Additional inlet**

110 mm    50 mm



107034

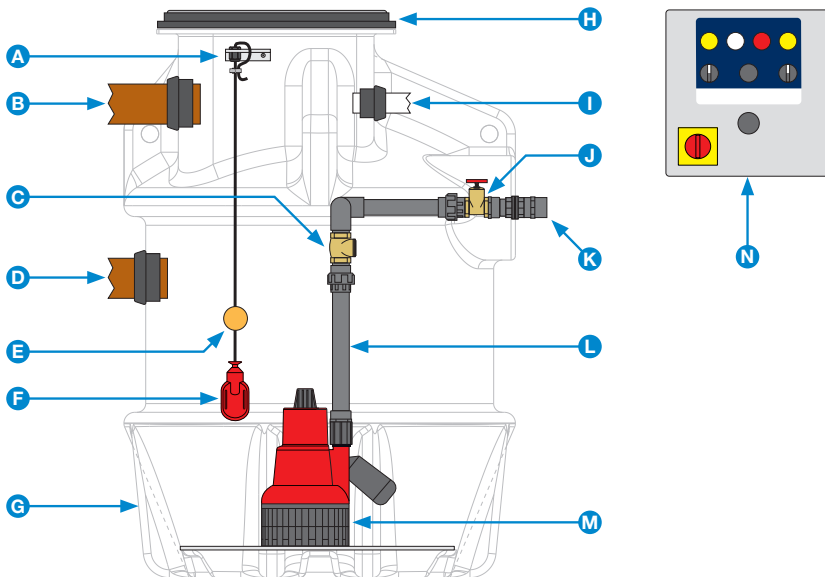
107035

# SumpFlush HP Twin 800-1500 w Timer Control Panel

Part Code 106957

## EXAMPLE INSTALLATION

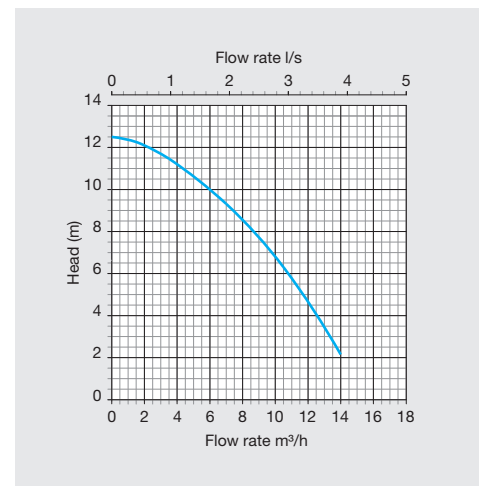
Chamber illustrated is 800 mm x 1250 mm.



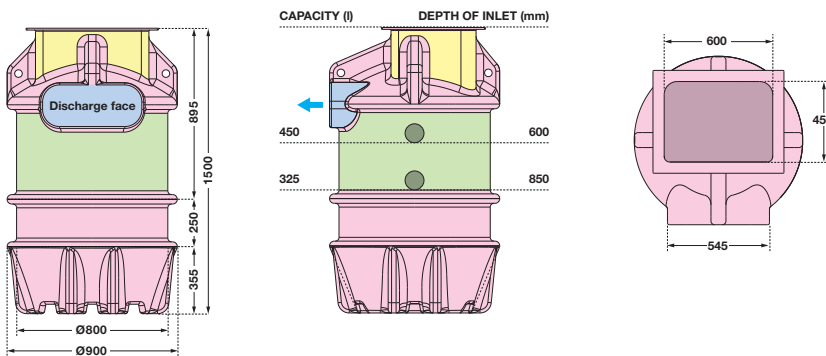
- A Float bracket for high level alarm float.
- B 110 mm vent duct.
- C Brass swing check valve.
- D 110 mm inlet positioned to site requirements (additional inlets available).
- E Counterweight
- F High level alarm float
- G Structurally-reinforced virgin tank-grade polyethylene chamber.
- H Galvanised steel, solid top, locking, access cover, PP frame, FACTA A.
- I 50 mm cable duct positioned to site requirements.
- J Brass gate valve.
- K 1/4" Class E PVC plain female discharge for solvent welding to high pressure PVC.
- L 1/4" Class E PVC pipework.
- M Powerful 240 V automatic submersible pump.
- N Timer control panel with high level alarm and volt-free contact

## PUMP SPECIFICATIONS (PER PUMP)

Number of pumps	Two
Impellor type	Vortex
Control	Automatic
Power supply	230 VAC
Rated current	4.9 A
Motor rating (P2)	500 W
Discharge size	1 1/4"
Free passage	10 mm
Max. vertical output	12.5 m
Max. flow rate	4.0 l/s
Max liquid temp.	<40 °C
Cable length	5 m
Weight	6.9 kg



## CHAMBER DIMENSIONS



### Permitted connection positions

Capacities indicative from lowest inlet invert.

Discharge only	Inlet location allowed	Cable ducts and vents only	No drilling allowed
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## CHAMBER SPECIFICATIONS

Internal pipework	1 1/4" OD Class E PVC
Discharge pipework	1 1/4" OD Class E PVC
Lifting eyes	4 no
Max. storage capacity	450 litres
Chamber material	Tank-grade polyethylene
Dimensions (Ø x H)	900 x 1500 mm
Clear opening	600 x 450 mm

In accordance with Tricel's normal policy of product development these specifications are subject to change without notice. Tricel (Killarney) Unlimited Company trading as Tricel.