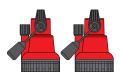


## SumpFlush Twin 650-1000

Part Code 106981



### **SYSTEM OVERVIEW**







Access cover, solid top, locking, galvanised steel, FACTA AA



1¼" Class E PVC pipework



1¼" Class E PVC discharge



110 mm inlet



50 mm cable duct

A fully automatic wastewater pumping system suitable for pumping surface and/or groundwater to a higher level when gravity drainage is not possible and/or economical to install.

The system provides up to 165 litre storage capacity depending inlet depth. It can accept waste from car parks, car washes, floor areas, down pipes, cavity membrane systems or similar.

The system consists of a polyethylene tank, two automatic wastewater submersible pumps and a solid top, locking, galvanised steel access cover (FACTA AA).

It discharges to solvent welded 1¼" Class E PVC. Optional discharge reducer kits can increase external discharge diameter to 1½" or 2" to reduce friction loss.

It is easy to install as inlets can be positioned to your site's requirements. Inlet information to be supplied at time of order, or can be drilled on site.

For groundwater and surface water applications where inflow cannot be controlled, a high level alarm and battery backup system should be used, in accordance with BS 8102:2022 and PCA Guidelines. High level alarms and battery backup systems can be purchased to your specification.

### **KEY FEATURES**

- Vortex impellor for high flow rates
- · Twin pumps for backup if one of the pumps fail
- Up to 165 litres storage capacity
- Compact chamber for limited space installations
- · Ideal for an extension, outbuilding, basement or similar
- 450 mm x 450 mm clear opening
- · Variable inlet positions to suit site
- · A range of battery backup systems are available
- A range of alarms and remote alerts are available
- Quick and simple to install

### **WASTE TYPE**









Grey

Ground

Surface Sto

This system is not suitable for receiving foul waste. Contact our Sales Team for advice on a suitable foul water packaged pumping stations for your property.

### **RECOMMENDED ACCESSORIES**

### AquaSafe Alarm Sump



High level alarm alert HLA recorded alert Service due alert Volt-free contacts Alarm battery backup

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Inlay access cover 450 x 450 mm



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Additional inlet

0 mm 50 mm



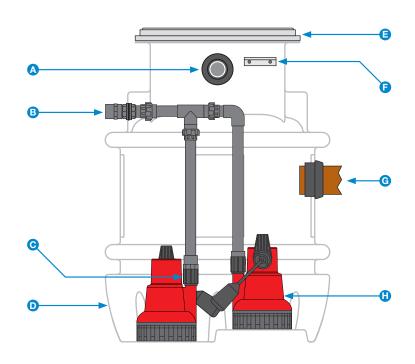


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# SumpFlush Twin 650-1000

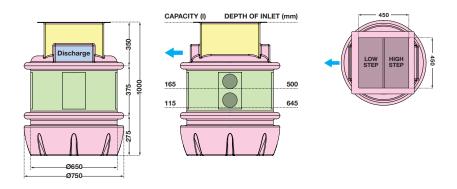
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### **EXAMPLE INSTALLATION**



- 50 mm cable duct positioned to site requirements.
- 1¼" Class E PVC plain female discharge for solvent welding to high pressure PVC.
- Structurally-reinforced virgin tank-grade polyethylene chamber. Galvanised steel, solid top, locking, access cover, FACTA A.
- Float bracket for optional high level alarm mini float.
- 110 mm inlet positioned to site requirements (additional inlets available).
- H 240 V automatic submersible pump.

#### **CHAMBER DIMENSIONS**



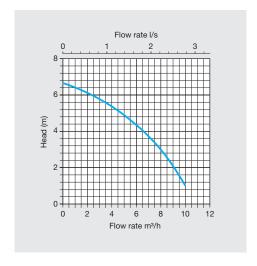
### Permitted connection positions

Capacities indicative from lowest inlet invert.

Discharge	Inlet location	Cable ducts and vents only	No drilling
only	allowed		allowed

### **PUMP SPECIFICATIONS (PER PUMP)**

Number of pumps	Two	
Impellor type	Vortex	
Control	Automatic	
Power supply	230 VAC	
Rated current	1.9 A	
Motor rating (P2)	180 W	
Discharge size	11/4"	
Free passage	10 mm	
Max. vertical output	6.8 m	
Max. flow rate	2.9 I/s	
Max liquid temp.	<40 °C	
Cable length	5 m	
Weight	5.2 kg	



### **CHAMBER SPECIFICATIONS**

Internal pipework	1¼" OD Class E PVC	
Discharge pipework	1¼" OD Class E PVC	
Lifting eyes	No	
Max. storage capacity	165 litres	
Chamber material	Tank-grade polyethylene	
Dimensions (Ø x H)	750 x 1000 mm	
Clear opening	450 x 450 mm	

In accordance with Tricel's normal policy of product development these specifications are subject to change without notice. Tricel (Killarney) Unlimited Company trading as Tricel.